

ANNEX No. 1436 – CPR – 0041/A
TO CERTIFICATE OF CONFORMITY OF THE FACTORY
PRODUCTION CONTROL No. 1436 – CPR – 0012

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR – Official Journal of the EU L88 of 4.04.2011) this Annex to certificate applies to the construction product:

Hot finished profiles of non-alloy and fine grain structural steels of circular, square and rectangle cross section of grades and dimensions according to the Enclosure 1, to be used in metal structures or in structures composed of metal and concrete.

Produced by:

ArcelorMittal Tubular Products Kraków Sp. z o.o.
str. Ujastek 1, 30-969 Kraków

produced in the manufacturing plant:

ArcelorMittal Tubular Products Kraków Sp. z o.o.
str. Ujastek 1, 30-969 Kraków

This Annex to certificate attests that all provisions concerning the assessment and verification of constancy of performance described in enclosure ZA of the standard(s):

PN-EN 10210-1:2007 (IDT EN 10210-1:2006)

under system 2⁺ with reference to constancy of performance that are defined in this Annex to certificate are applied and that

the factory production control fulfils all the prescribed requirements for these performances.

This Annex to certificate was issued on 30.07.2015 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performances of the declared essential characteristics, do not change, and on condition that certificate of conformity of the factory production control which was first issued on 20.09.2007 will not be suspended or withdrawn by the factory production control certification body.

Z-ca Dyrektora ds. Certyfikacji

dr inż. Tomasz Włodek



WICEPREZES ZARZĄDU

mgr inż. Edward Makiela

Hot finished profiles

Product	Classification standard	Dimensions	Steel grade	Performance
Profiles of non-alloy structural steels: circular cross section	PN-EN 10210-1:2007	diameter 21,3÷168,3 mm wall thickness 2,0÷8,0 mm	S355K2H	- according to PN-EN 10210-1:2007 <ul style="list-style-type: none"> • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability - according to PN-EN 10210-2:2007 <ul style="list-style-type: none"> • dimensions and shape tolerance
square cross section		50x50÷120x120 mm wall thickness 3,2÷8,0 mm		
rectangle cross section		60x40÷150x100 mm wall thickness 3,2÷8,0 mm		
Profiles of fine grain structural steels: circular cross section	PN-EN 10210-1:2007	diameter 21,3÷168,3 mm wall thickness 2,0÷8,0 mm	S275NLH S355NLH	- according to PN-EN 10210-1:2007 <ul style="list-style-type: none"> • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability - according to PN-EN 10210-2:2007 <ul style="list-style-type: none"> • dimensions and shape tolerance
square cross section		50x50÷120x120 mm wall thickness 3,2÷8,0 mm		
rectangle cross section		60x40÷150x100 mm wall thickness 3,2÷8,0 mm		

Z-ca Dyrektora ds. Certyfikacji
Wodek
dr inż. Tomasz Wodek



WICEPREZES ZARZĄDU
Makiela
mgr inż. Edward Makiela