

ZAKŁAD CERTYFIKACJI**CERTIFICATE OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL****No 1436 – CPR – 0012**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR – Official Journal of the UE L88 of 4.04.2011), this certificate applies to the construction product:

Hot finished profiles of non-alloy and fine grain structural steels of circular, square and rectangle cross section of grades and dimensions according to the Enclosure 1, to be used in metal structures or in structures composed of metal and concrete.

produced by or for
(full address)

ArcelorMittal Tubular Products Kraków Sp. z o.o.
str. Ujastek 1, 30-969 Kraków

full address(es)

ArcelorMittal Tubular Products Kraków Sp. z o.o.
str. Ujastek 1, 30-969 Kraków

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s):

PN-EN 10210-1:2007 (IDT EN 10210-1:2006)

under system 2⁺ for the performances specified in this certificate are applied and that

the factory production control fulfils all the prescribed requirements for these performances.

This certificate covers the period from 26.02.2015 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performances of the declared essential characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production control certification body.

The first issue date of the certificate: 20.09.2007

DYREKTOR ds. CERTYFIKACJI


mgr inż. Ewa Suchan



PREZES ZARZĄDU


dr inż. Mateusz Górka

Hot finished profiles

Product	Classification standard	Dimensions	Steel grade	Performance
Profiles of non-alloy structural steels: circular cross section	PN-EN 10210-1:2007	diameter 21,3÷168,3 mm wall thickness 2,0÷8,0 mm	S235JRH S275J0H S275J2H S355J0H S355J2H	- according to PN-EN 10210-1:2007 • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability
square cross section		50x50÷120x120 mm wall thickness 3,2÷8,0 mm		
rectangle cross section		60x40÷150x100 mm wall thickness 3,2÷8,0 mm		
Profiles of fine grain structural steels: circular cross section	PN-EN 10210-1:2007	diameter 21,3÷168,3 mm wall thickness 2,0÷8,0 mm	S275NH S355NH S420NH	- according to PN-EN 10210-1:2007 • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability
square cross section		50x50÷120x120 mm wall thickness 3,2÷8,0 mm		
rectangle cross section		60x40÷150x100 mm wall thickness 3,2÷8,0 mm		

DYREKTOR ds. CERTYFIKACJI

mgr inż. Ewa Suchan



PREZES ZARZĄDU

dr inż. Mateusz Górka