



Product certificate K85310/01

Issued 2014-11-15

Replaces

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Steel threaded tubes and sockets

STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Product Certification, Kiwa declares that legitimate confidence exists that the products supplied by

ArcelorMittal Tubular Products

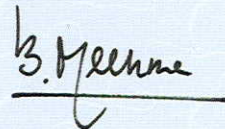
Kraków Sp. z o.o.

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline

BRL-K771: "Non alloy steel tubes for welding or threading",

which embodies

EN 10255: "Non-alloy steel tubes for welding or threading – Technical delivery conditions".



Bouke Meekma
Kiwa

Publication of the certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

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Supplier

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Certification process
consists of initial and
regular assessment of:

- quality system
- product

Steel threaded tubes and sockets

Technical specification

- Paint coated steel tubes
- Galvanised steel tubes
- In the classes medium (M) and heavy (H)
- Welded

Type 22025 15 up to and including 100 mm

Type 22026 15 up to and including 20 mm

Application and use

The non-alloy steel tubes for welding and threading are to be used for the transports of fluids and gases in piping installations, constructions and apparatus, tank constructions and chemical industry.

Marking

The products are marked with the word mark "KIWA".
Place of the mark: on the tube (centre to centre. < 1m).

Individual tubes

Marking shall appear at least once within 1 meter of one end of each tube:

- the manufacturer's mark;
- the symbol to indicate the series (H or M);
- the symbol S (seamless) or W (welded);
- distance between marks < 1 m.

Bundles of tubes

- the manufacturer's mark;
- reference to this standard (EN 10255);
- the number of this standard;
- the symbol to indicate the series (H or M) (see Table 2);
- the symbol S (seamless) or W (welded);
- the D (specified outside Diameter) or R (threaded size);
- the series or type or specific wall thickness.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- ArcelorMittal Tubular Products Kraków Sp. z o.o.
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.